

# APPLICATION INSTRUCTIONS

## SEF ROYALPUFF

Sef ROYALPUFF looks like a normal flex film and can be handled in the same way, but under the heat press it foams up to a nice 3D effect.

Sef ROYALPUFF is much easier to use than the previous product (*Sef Flex Puff LT*), because no repressing is needed. Furthermore, it comes with 12 amazing colors!

**FEATURES:**

- PU water-based**
- 60 - 500µ**
- Cotton, polyester, blended fabrics..**  
Less suitable for nylon and other coated textiles.
- 40°C**

**CUTTING CONDITIONS:**

- Blade 30 - 45°**
- low/medium**
- 30 - 40 cm/s**

**TRANSFER CONDITIONS:**

- 145 °C**
- 15s**
- medium/high**
- Hot peel**

Flex on Flex possible

**► PACKAGING**

|       |      |
|-------|------|
|       |      |
| 50 cm | 25 m |
| 50 cm | 10 m |
| 50 cm | 5 m  |



1. Cut mirrored



2. Weed design



3. Transfer design



4. Done !

Due to the foaming, the colour becomes lighter, black for example becomes more anthracite.

**AVAILABLE COLORS:**

|  |                         |  |                          |  |                        |  |                   |
|--|-------------------------|--|--------------------------|--|------------------------|--|-------------------|
|  | ALCAZAR<br>WHITE 01     |  | VERSAILLE<br>LEMON 06    |  | ALHAMBRA<br>ORANGE 03  |  | WINDSOR<br>RED 04 |
|  | ROTHSCHILD<br>WINE 05   |  | EDINBURG<br>PURPLE 07    |  | PENA<br>BLUE 08        |  | PRAG<br>NAVY 09   |
|  | OSAKA<br>APPLE GREEN 10 |  | QASR AL-HOSN<br>CAMEL 11 |  | PELES<br>LIGHT GREY 12 |  | BRAN<br>BLACK 02  |